для размещения заказа - dc-swiss@dc-swiss.ru

# ОБРАЗОВАНИЕ РЕЗЬБЫ РАСКАТНИКАМИ – WYGNIATANIE GWINTÓW

| | FS | FP | | | | | FA | | F | | |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | Standard < Ø 3 mm | Форма пассивного полигона Geometria pasywna | | | | | Форма активного полигона Geometria aktywna | | Твердосплавные спиральные сверла Wiertła pełnowęglikowe | | |
| | 66 | 67 | 67 | 67 | 68 | 69 | 70 | 71 | 266 | 267 | 267 |
| | | | 99 | | 99 | | 100 | | 266 | | |
| | 121 | | | | 121 | | 121 | | 266 | | |
| | | | | | 141 | | 141 | | 266 | | |
| | | | | | | | | | | | |
| | | | | | 156 | | 156 | | | | |
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| | | | | | | | | | | | |
| Vc (m/min) < Ø 20 mm (Guide line) Спокрытием VS + CN Powlekany VS + CN | FS. 80VS | FP. 80CN | FP. 81CN | FP. 80VS | FP. 81VS | FP. 84VS | FA. 81VS | FA. 84VS | F313VS | F285VS | F286VS |
| 20 – 40 | S | | | S E | S E | S E | | | E | E | E |
| 20 – 40 | S | | | S E | S E | S E | S E | S E | E | E | E |
| 20 – 30 | S | | | S E | S E | S E | S E | S E | E | E | E |
| 20 – 30 | S | | | S E | S E | S E | S E | S E | E | E | E |
| 10 – 15 | S | | | S | S | S E | S | S E | E | E | E |
| | | | | | | | | | | | |
| 10 – 20 | S | | | S | S | S E | S | S E | E | E | E |
| 10 – 15 | S | | | | | | S E | S E | E | E | E |
| 6 – 12 | S | | | | | | S | S E | E | E | |
| 6 – 12 | S | | | S | S | S | S E | S E | E | E | |
| | | | | | | | | | | | E |
| | | | | | | | | | | | E |
| 10 – 20 | | | | | | | S | S | E | E | |
| | | | | | | | | | | | |
| 10 – 15 | S | | | | | | S E | S E | E | E | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| 10 – 20 | S | | | | | | S E | S E | E | E | E |
| | | | | | | | | | | | |
| 20 – 30 | S E | S E | S E | | | | S | S | E | E | E |
| 20 – 40 | S E | S E | S E | | | | | | E | E | E |
| 20 – 40 | S E | S E | S E | | | | | | E | E | E |
| 20 – 40 | S E | S E | S E | | | | | | E | E | E |
| | | | | | | | | | | | E |
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| | | | | | | | | | | | |
| | | | | | | | | | | | |

Vc (m/min) - f (mm/revolution) 268/269



S Оптимально с маслом
S Допустимо с маслом
S Optymalne z chłodzeniem olejowym
S Możliwe z chłodzeniem olejowym
E Оптимально с эмульсией
E Допустимо с эмульсией
E Optymalne z chłodzeniem emulsją
E Możliwe z chłodzeniem emulsją

dc-swiss@dc-swiss.ru
www.dc-swiss.ru