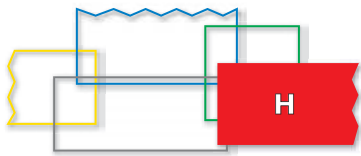


# M ISO DIN 13

**PM** **HSSE**



**H420-4**

**H420TC-4**

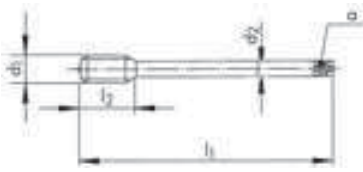
**H420-4**



**H420TC-4**



**TiCN**



**ISO 2  
6H**

**ISO 2  
6H**

Ø d <sub>1</sub> M	P mm	l <sub>1</sub> mm	l <sub>2</sub> mm	d <sub>2</sub> mm	α mm		
12	1.75	110	24.0	9.0	7.0	4	10.20
14	2.00	110	28.0	11.0	9.0	4	12.00
16	2.00	110	30.0	12.0	9.0	4	14.00
18	2.50	125	33.0	14.0	11.0	4	15.50
20	2.50	140	36.0	16.0	12.0	4	17.50
24	3.00	160	39.0	18.0	14.5	4	21.00
27	3.00	160	42.0	20.0	16.0	4	24.00
30	3.50	180	45.0	22.0	18.0	4	26.50
36	4.00	200	51.0	28.0	22.0	4	32.00

**ID**

**ID**

**101275**

**110912**

**101277**

**101279**

**111612**

**101281**

**101284**

**101286**

**101287**

**101288**

**101289**