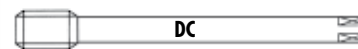


M ISO DIN 13

HSSE



									N620-4	N620V-4	N620TN-4											
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N620V-4	V	<table border="1"> <tr> <td>11</td> <td>12</td> <td>13</td> <td>14</td> <td>21</td> </tr> <tr> <td>32</td> <td colspan="4"></td> </tr> </table>							11	12	13	14	21	32								
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N620TN-4	TiN	<table border="1"> <tr> <td>11</td> <td>12</td> <td>13</td> <td>14</td> <td>21</td> </tr> <tr> <td>31</td> <td>32</td> <td>73</td> <td>74</td> <td></td> </tr> </table>							11	12	13	14	21	31	32	73	74					
11	12	13	14	21																		
31	32	73	74																			
$\varnothing d_1$ M	P mm	l_1 mm	l_2 mm	d_2 mm	α mm				ID	ID	ID											
4	0.70	112	14.0	2.8	2.1	3	3.30		102619	142582	146442											
5	0.80	125	15.0	3.5	2.7	3	4.20		102620	142657	146443											
6	1.00	125	17.0	4.5	3.4	3	5.00		102621	142658	144591											
8	1.25	140	20.0	6.0	4.9	3	6.80		102622	143401	146262											
10	1.50	160	22.0	7.0	5.5	3	8.50		102614	142660	146849											
12	1.75	180	24.0	9.0	7.0	3	10.20		102615	143127	146295											
14	2.00	180	28.0	11.0	9.0	3	12.00		102616	151905												
16	2.00	200	30.0	12.0	9.0	3	14.00		102617	143106	143574											
20	2.50	224	36.0	16.0	12.0	3	17.50		102618	143596												